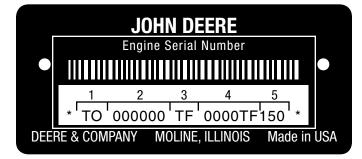
## **TECHNICAL BULLETIN**

## John Deere "Powertech" Engine Identification

Very few parts on most Powertech engine are interchangeable with the older series engines. We do not have the engine that you are working on in front of us; it is up to you to determine what engine you have. The following information may help you make this determination.

• The Engine Serial Number tag can be found as either a one-line, or a two-line style. On either style if the number concludes with a 150 or higher it is a "Powertech"



## SINGLE LINE STYLE

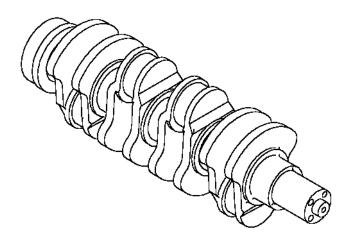
- 1. Engine manufacturer. "TO=Dubuque, RG=Waterloo, Ect..."
- 2. Number of cylinders & displacement "4045 = 4 cyl, 4.5 liter"
- 3. Fuel type or special condition. "DF=Non turbo Diesel, TF=Turbo Diesel"
- 4. Engine serial number.
- 5. Application/user. If this number ends in 150 or higher it is a "Powertech"



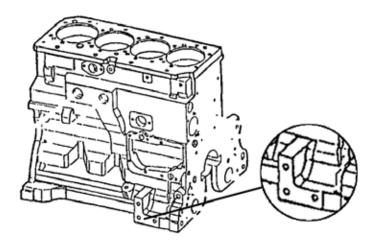
## **TWO LINE STYLE**

- 1. Engine manufacturer. "PE = Torreon, Mexico"
- 2. Number of cylinders. "4"
- 3. Displacement. "024 = 2.4 liter"
- 4. Type of air intake system. T = Turbocharged
- 5. Engine serial number.
- 6. The first six digits will be the same as items two thru four from above.
- 7. Seven thru eleven is application/user. If this number ends in 150 or higher it is a "Powertech"

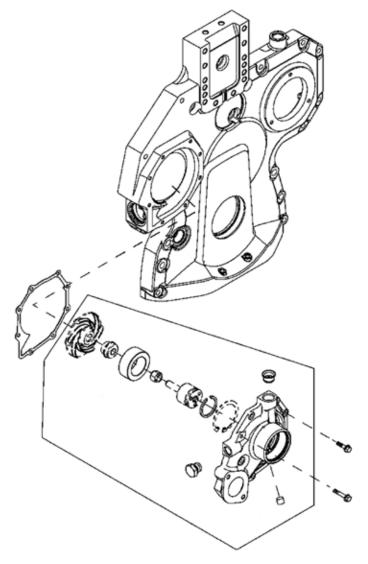
• The nose of the crankshaft has four bolts for the crankshaft pulley, be sure to check how many bolts are on the pulley.



• The front engine mounts have been redesigned, and only use three bolts in an "L" shaped pattern.



• The water pump is an integral part of the front engine cover, on the right side.



If you have positively identified your engine as a Powertech engine you now must know what internal engine components you are working with. No Powertech engine kit can be ordered without having at least the marking # off the piston, and usually the connecting rod casting number. Without this information it is doubtful that you will be ordering the correct parts for your application.



**A&I Products** 1020 22nd Ave., Rock Valley, IA 51247 Tel: 800-657-4343 Fax: 800-511-0516 www.aiproducts.com