Conforms to ANSI Z400.1-2004 Standard (United States, Canada, Mexico).

Material Safety Data Sheet
CA-40 g

1. Product and company identification

Common name: CA-40 g
Material uses: Fuel Additive, Oil Additive, metal conditioner, Pour point depressant enhancer.
Supplier/Manufacturer: CMH Industries Inc.
22854 County Highway 6
Detroit Lakes, MN 56521
Tel: (218) 844-7729
E-mail: ca40g@gmail.com

In case of emergency: CHEMTREC, U.S.: (800) 424-9300 International: (703) 527-3887
MSDS authored by: Kemika XXI Inc. + 1-450-435-7475 04/30/2007

2. Hazards identification

Physical state: Oily liquid.
Color: Brown. [Light]
Hazard status: This material is classified hazardous under OSHA regulations in the United States, the WHMIS Controlled Product Regulation in Canada and the NOM-018-STPS-2000 in Mexico.

Emergency overview: CAUTION!
MAY CAUSE EYE IRRITATION.
Moderately irritating to eyes. Avoid breathing vapor or mist. Avoid contact with eyes, skin and clothing. Wash thoroughly after handling.

Routes of entry: Dermal contact. Eye contact. Inhalation. Ingestion.

Potential acute health effects:
Eyes: Moderately irritating to eyes.
Skin: No known significant effects or critical hazards.
Inhalation: No known significant effects or critical hazards.
Ingestion: No known significant effects or critical hazards.

Potential chronic health effects: Carcinogenic effects: Not classified or listed by IARC, NTP, OSHA, EU and ACGIH. Mutagenic effects: Not available. Teratogenic effects: Not available.

Medical conditions aggravated by over-exposure: Repeated or prolonged exposure is not known to aggravate any medical condition.

See toxicological information (section 11)

3. Composition/information on ingredients

<table>
<thead>
<tr>
<th>Name</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Calcium sulfonate oil soluble</td>
<td>Trade secret.</td>
<td>30 - 40</td>
</tr>
<tr>
<td>Castor oil, sulfated, sodium salt</td>
<td>68187-76-8</td>
<td>3 - 5</td>
</tr>
</tbody>
</table>

Date of issue: 04/30/2007
### Canada

<table>
<thead>
<tr>
<th>Name</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Calcium sulfonate oil soluble</td>
<td>Trade secret.</td>
<td>30 - 60</td>
</tr>
<tr>
<td>Castor Oil</td>
<td>8001-79-4</td>
<td>10 - 30</td>
</tr>
<tr>
<td>Castor oil, sulfated, sodium salt</td>
<td>68187-76-8</td>
<td>0.1 - 1</td>
</tr>
</tbody>
</table>

### Mexico

<table>
<thead>
<tr>
<th>Name</th>
<th>UN number</th>
<th>IDLH</th>
<th>Classification</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Calcium sulfonate oil soluble</td>
<td>Not regulated.</td>
<td>-</td>
<td>H F R Special</td>
<td>Trade secret.</td>
<td>30 - 60</td>
</tr>
<tr>
<td>Castor oil, sulfated, sodium salt</td>
<td>Not regulated.</td>
<td>-</td>
<td>H F R Special</td>
<td>68187-76-8</td>
<td>0.1 - 1</td>
</tr>
</tbody>
</table>

### 4. First aid measures

**Eye contact**

Check for and remove any contact lenses. In case of contact with eyes, rinse immediately with plenty of water. Get medical attention if symptoms occur.

**Skin contact**

Wash with soap and water. Get medical attention if symptoms occur.

**Inhalation**

If inhaled, remove to fresh air. If not breathing, give artificial respiration. Get medical attention if symptoms appear.

**Ingestion**

Do not induce vomiting. Never give anything by mouth to an unconscious person. Get medical attention if symptoms appear.

**Notes to physician**

No specific antidote. Medical staff must contact Poison Control Center.

### 5. Fire-fighting measures

**Flammability of the product**

May be combustible at high temperature.

**Products of combustion**

No specific data.

**Extinguishing media**

**Suitable**

Use an extinguishing agent suitable for the surrounding fire.

**Not suitable**

None known.

**Special exposure hazards**

Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. In a fire or if heated, a pressure increase will occur and the container may burst.

**Special protective equipment for fire-fighters**

Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

### 6. Accidental release measures

**Personal precautions**

No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment (see section 8).

**Environmental precautions**

Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods for cleaning up: Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see section 1 for emergency contact information and section 13 for waste disposal.

7. Handling and storage

Handling: Put on appropriate personal protective equipment (see section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Do not breathe vapor or mist. Do not ingest. Avoid contact with eyes, skin and clothing. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Storage: Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

8. Exposure controls/personal protection

Consult local authorities for acceptable exposure limits.

Engineering measures: No special ventilation requirements. Good general ventilation should be sufficient to control worker exposure to airborne contaminants. If this product contains ingredients with exposure limits, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

Personal protection: Safety glasses.

Eyes: Lab coat.

Skin: A respirator is not needed under normal and intended conditions of use.

Respiratory: Natural rubber (latex).

Hands: Personal protection in case of a large spill:

Safety glasses, goggles or face shield. Impervious gloves. Full suit. Boots. Wear NIOSH-approved self-contained breathing apparatus or equivalent and full protective gear.

Hygiene measures: Wash hands, forearms and face thoroughly after handling compounds and before eating, smoking and using the lavatory and at the end of the day. Follow good industrial hygiene practice.

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9. Physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Oily liquid</td>
</tr>
<tr>
<td>Flash point</td>
<td>Open cup: &gt;204°C (399.2°F) (Cleveland.)</td>
</tr>
<tr>
<td>Color</td>
<td>Brown. [Light]</td>
</tr>
<tr>
<td>pH</td>
<td>6 to 7</td>
</tr>
<tr>
<td>Relative density</td>
<td>1 to 2</td>
</tr>
<tr>
<td>Solubility</td>
<td>Very slightly soluble in the following materials: cold water and hot water.</td>
</tr>
</tbody>
</table>

10. Stability and reactivity

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Stability and reactivity</td>
<td>The product is stable.</td>
</tr>
<tr>
<td>Incompatibility with various substances</td>
<td>Reactive or incompatible with the following materials: oxidizing materials.</td>
</tr>
<tr>
<td>Hazardous decomposition products</td>
<td>Under normal conditions of storage and use, hazardous decomposition products should not be produced.</td>
</tr>
<tr>
<td>Hazardous polymerization</td>
<td>Will not occur.</td>
</tr>
<tr>
<td>Conditions of reactivity</td>
<td>Slightly flammable in the presence of the following materials or conditions: open flames, sparks and static discharge and heat.</td>
</tr>
</tbody>
</table>

11. Toxicological information

<table>
<thead>
<tr>
<th>Effect</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute Effects</td>
<td></td>
</tr>
<tr>
<td>Eyes</td>
<td>Moderately irritating to eyes.</td>
</tr>
<tr>
<td>Skin</td>
<td>No known significant effects or critical hazards.</td>
</tr>
<tr>
<td>Inhalation</td>
<td>No known significant effects or critical hazards.</td>
</tr>
<tr>
<td>Ingestion</td>
<td>No known significant effects or critical hazards.</td>
</tr>
<tr>
<td>Potential chronic health effects</td>
<td>Carcinogenic effects: Not classified or listed by IARC, NTP, OSHA, EU and ACGIH.</td>
</tr>
<tr>
<td></td>
<td>Mutagenic effects: Not available.</td>
</tr>
<tr>
<td></td>
<td>Teratogenic effects: Not available.</td>
</tr>
</tbody>
</table>

12. Ecological information

<table>
<thead>
<tr>
<th>Precaution</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Environmental precautions</td>
<td>No known significant effects or critical hazards.</td>
</tr>
<tr>
<td>Products of degradation</td>
<td>Carbon oxides, water, nitrogen oxides, sulfur oxides, halogenated compounds and phosphates.</td>
</tr>
</tbody>
</table>

13. Disposal considerations

<table>
<thead>
<tr>
<th>Disposal</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Waste disposal</td>
<td>The generation of waste should be avoided or minimized wherever possible. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.</td>
</tr>
</tbody>
</table>

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# 14. Transport information

**NAERG**: Not applicable.

**Regulatory information**

| UN/IMDG/IATA | DOT/TDG | Not regulated. |

# 15. Regulatory information

**United States**

**HCS Classification**: Irritating material

**U.S. Federal regulations**

- **United States inventory (TSCA 8b)**: All components are listed or exempted.
- **SARA 302/304/311/312 extremely hazardous substances**: No products were found.
- **SARA 302/304 emergency planning and notification**: No products were found.
- **SARA 302/304/311/312 hazardous chemicals**: Castor Oil
- **SARA 311/312 MSDS distribution - chemical inventory - hazard identification**: Castor Oil: Immediate (acute) health hazard

- **Clean Water Act (CWA) 307**: No products were found.
- **Clean Water Act (CWA) 311**: No products were found.
- **Clean Air Act (CAA) 112 accidental release prevention**: No products were found.
- **Clean Air Act (CAA) 112 regulated flammable substances**: No products were found.
- **Clean Air Act (CAA) 112 regulated toxic substances**: No products were found.

**State regulations**

- **Connecticut Carcinogen Reporting**: None of the components are listed.
- **Connecticut Hazardous Material Survey**: None of the components are listed.
- **Florida substances**: None of the components are listed.
- **Illinois Chemical Safety Act**: None of the components are listed.
- **Illinois Toxic Substances Disclosure to Employee Act**: None of the components are listed.
- **Louisiana Reporting**: None of the components are listed.
- **Louisiana Spill**: None of the components are listed.
- **Massachusetts Spill**: None of the components are listed.
- **Massachusetts Substances**: None of the components are listed.
- **Michigan Critical Material**: None of the components are listed.
- **Minnesota Hazardous Substances**: None of the components are listed.
- **New Jersey Hazardous Substances**: None of the components are listed.
- **New Jersey Spill**: None of the components are listed.
- **New Jersey Toxic Catastrophe Prevention Act**: None of the components are listed.
- **New York Acutely Hazardous Substances**: None of the components are listed.
- **New York Toxic Chemical Release Reporting**: None of the components are listed.
- **Pennsylvania RTK Hazardous Substances**: None of the components are listed.
- **Rhode Island Hazardous Substances**: None of the components are listed.

**California prop. 65**: No products were found.

**Canada**

**WHMIS (Canada)**

- **Class D-2B**: Material causing other toxic effects (Toxic).

**Canada inventory**

- **Canada inventory**: All components are listed or exempted.

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**Date of issue**: 04/30/2007
CA-40 g

CEPA Toxic substances: None of the components are listed.
Canadian ARET: None of the components are listed.
Canadian NPRI: None of the components are listed.
Alberta Designated Substances: None of the components are listed.
Ontario Designated Substances: None of the components are listed.
Quebec Designated Substances: None of the components are listed.

This product has been classified in accordance with the hazard criteria of the Canadian CPR, the United States OSHA and the Mexican NOM -018-STPS-2000. This MSDS contains all the information required by the CPR, OSHA, the American National Standard Institute (ANSI) Z400.1 and NOM -018-STPS-2000.

Mexico
Classification:

HAZARD RATINGS
4- Extreme
3- Serious
2- Moderate
1- Slight
0- Minimal

International lists:
This product, (and its ingredients) is (are) listed on national inventories, or is (are) exempted from being listed, in Australia (AICS), in Europe (EINECS/ELINCS), in Korea (TCCL), in Japan (METI), in the Philippines (RA6969).

16. Other information

Label requirements (U.S.A.):

HAZARD RATINGS
4- Extreme
3- Serious
2- Moderate
1- Slight
0- Minimal

See section 8 for more detailed information on personal protection.

Hazardous Material Information System (U.S.A.)

National Fire Protection Association (U.S.A.)

References:

Date of issue: 04/30/2007
Date of previous issue: 08/15/2005
Version: 2
Notice to reader
To the best of our knowledge, the information contained herein is accurate. However, neither the above named supplier nor any of its subsidiaries assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.